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**Automation systems and integration —  
Numerical control of machines —  
Program format and definitions of  
address words —**

Part 1:

**Data format for positioning, line motion  
and contouring control systems**

*Systèmes d'automatisation industrielle et intégration — Commande  
numérique des machines — Format de programme et définitions des  
mots adresses —*

*Partie 1: Format des données pour les systèmes de positionnement, de  
commande paraxiale de mouvement et de contourage*



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